

DIRECTIONS FOR USE OF A PRICE-DRISCOLL LIQUID MOLD RELEASE PRODUCT

Follow these simple steps for product use:

1. Use Safety Glasses for eye protection. Start with a clean mold. Apply with a sprayer, air brush sprayer, i.e. Grainger or McMaster Carr etc.
2. Hold sprayer about 12 to 15 inches away from the mold surface and spray a light mist onto the surface. Two light coats are better than one thick coat. A little goes a long way; a lot does no better.

Over spraying may cause a build up of mold release over a period of time and may cause piece marking.

Following the above directions will yield more releases per application, shorter cycle times, higher productivity and will increase the life of your molds.

3. * Suggested sprayer or spray system should be stainless steel, do not use aluminum sprayers. **Note: on molding with any product using solvent B these guideline applies.*

Keep water out and away from the container that contains the mold release. Make sure when using air compressors, use a dryer so that condensation does not occur inside the container.

When using a product for the first time, be sure to read and understand the Safety Data Sheet prior to use.

For the personal protection of the operator and safety-in-use of these products please follow these recommendations:

Eye Protection: Chemical goggles, safety glasses with side shields.

Clothing: Wear long sleeves, chemical resistant gloves, butyl rubber or FEP Teflon gloves, coveralls, apron and boots are necessary as to prevent skin contact.

Respiration: Wear a NIOSH/MSH approved organic vapor / mist respirator or an air supplied respirator as appropriate to prevent overexposure by inhalation.

Ventilation: Use local exhaust, mechanical ventilation of confined spaces.